

# mcu mastic

## technology description

single component moisture cure urethane coating

## technology features

applies in 6% to 99% humidity  
applies to damp substrates  
resistant to moisture within 30min. of application  
cures fast, even at -12°C  
no induction time  
superior adhesion to various substrates  
no recoat time

no short or long term cracking  
high chemical resistance  
high resistance to blistering  
excellent abrasion resistance  
compatible with most conventional coatings  
suitable for maintenance and new construction

## product description

MCU-Mastic is a coloured moisture cured intermediate/topcoat with outstanding corrosion resistance and barrier performance when used for immersion or non-UV exposure service. MCU-Mastic has a smooth semi-gloss finish and is available in custom colours for interior applications. MCU-Mastic is free of any tar and so available in light colours to facilitate interior tank inspection.

## area of use

### substrates

concrete  
non-ferro  
metalized  
galvanised  
aluminium  
stainless steel surfaces  
previously existing coating

### possible uses

Ballast Tanks  
Bridges  
Structural Steel  
Tanks interiors  
Work Boats  
Offshore Platforms  
Marine/Port Facilities  
Material Handling Equipment  
Refineries  
Pulp and Paper Mills  
Pipes  
Chemical Processing Facilities  
Floors  
Hydropower Facilities  
Water and Wastewater Treatment Facilities

## ready reference information

**resin type:** aromatic urethane  
**pigment type:** coloring & anticorrosive  
**sheen:** flat  
**colours\*:** off-white & mcu green  
**volume solids:** 80.0% ± 2.0  
**VOC:** <1.46 lb/gal (175 g/l)  
(volatile organic content)  
**theoretical coverage:** @ 1 mil dft: 1283 ft<sup>2</sup>/gal  
(@ 25 µm dft: 32.0 m<sup>2</sup>/l)

### recommended film thickness

**wet:** 3.8 - 10.0 mils (97 - 254 microns)-not thinned  
**dry:** 3.0 - 8.0 mils (76 - 203 microns)

### recommended coverage per coat:

160 ft<sup>2</sup>/gal at 8.0 mils dft - 428 ft<sup>2</sup>/gal at 3.0 mils dft  
(3.9 m<sup>2</sup>/l at 203 microns dft - 10.0 m<sup>2</sup>/l at 76 microns dft)

thinning: mcu-thinner, mcu-thinner 25  
clean up: mcu-thinner, mcu-thinner 25

## drying times and temperatures

*at 50% humidity	50°F / 10°C		72°F / 24°C		95°F / 35°C	
	without QuickCure	with QuickCure	without QuickCure	with QuickCure	without QuickCure	with QuickCure
tack free	1 h	-	30 min	-	20 min	-
recoat minimum	8 h	<b>1 h</b>	4 h	<b>30 min</b>	3 h	<b>20 min</b>
ful cure	10 days	<b>7 days</b>	7 days	<b>5 days</b>	5 days	<b>4 days</b>

## surface preparation

### Non-UV Exposures Ferrous Metal

Use SSPC-SP1 solvent cleaning to remove contaminants prior to employing surface preparation methods. Blast Clean surfaces for immersion or severe service projects to SSPC-SP10/NACE No. 2 Near White Metal finish. Prepare surfaces for non-immersion or atmospheric service projects to SSPC-SP6/NACE No. 3 Commercial Blast Clean finish. For minimum surface preparation use conscientious power tool cleaning methods in accordance with SSPC-SP3. Blast cleaning methods should produce a surface profile of 1.0 - 2.0 mils (25-51 microns).

### Aluminum/Galvanized/Non-Ferrous Metals

Prepare surfaces using SSPC-SP1 Solvent Cleaning and SSPC-SP12/NACE No. 5 Low Pressure Water Cleaning methods to remove surface contamination. Supplement weathered galvanized surface preparation with ISO 8501-1 St 2 (SSPC-SP 2 and 3) hand and power tool cleaning to remove excessive corrosion and impart surface profile on bare metal. Spot prime clean bare metal with MCU-Coatings recommended primer. Supplement new galvanized surface cleaning with mechanical abrasion to impart surface profile and support mechanical adhesion.

### Concrete/Concrete Block

The surface must be dry, free of surface contaminants, and in sound condition. Grease, and oil should be removed by ASTM D4258-83 (Reapproved 1999) and release agents should be removed by ASTM D4259 - 88 (Reapproved 1999). Refer to SSPC-SP13/NACE No 6 mechanical or chemical surface preparation methods for preparing concrete to suitable cleanliness for intended service. Surface preparation methods should impart sufficient surface profile for mechanical adhesion to occur. Ensure surface is thoroughly rinsed and dry prior to coating application. Allow a minimum 7 - 14 days cure time for new concrete prior to preparation and application.

### Previously Existing Coatings

Prepare surfaces using SSPC-SP12/NACE No. 5 Low Pressure Water Cleaning methods to remove surface contamination. Supplement SSPC-SP 12 LPWC with SSPC-SP1 Solvent Cleaning and ISO 8501 St 2 (SSPC-SP2 and 3) Hand and Power Tool clean areas of corrosion and loose or flaking paint (feather edges of sound, existing paint back to a firm edge). OR prepare surfaces using SSPC-SP 12/Nace 5.0 High or Ultra High Pressure waterjetting to WJ 4. Spot prime clean, bare metal with MCU-Coatings recommended primer. Sand glossy surfaces to provide profile. Apply a test sample to a small area to determine coating compatibility.

### Good Practices

MCU-Mastic is designed for application to a variety of substrates and tightly adhering, previously existing coatings. Apply a test sample to a small area to determine coating adhesion and/or compatibility. Spot prime any areas cleaned to bare metal with a MCU-Coatings recommended primer.

For immersion or severe environments, apply over a recommended MCU-Coatings primer.

The surface to be coated must be dry, clean, dull, and free from dirt, grease, oil, rust, mill scale, salts or any other surface contaminants that interfere with adhesion.

Ensure welds, repair areas, joints, and surface are properly cleaned and treated prior to coating application.

Consult the referenced standards, SSPC-PA1 and your MCU-Coatings Representative for additional information or recommendations.

## application information

MCU-Mastic can be applied by brush, roll, airless spray and conventional spray methods (one grade only). Follow proper mixing instructions before applying.

### Mixing

Material temperature must be 5° F (3°C) above the dew point before opening and agitating. Power mix thoroughly prior to application.

#### Do not keep under constant agitation.

Apply a 3-6 oz (9-18cl) solvent float over material to prevent moisture intrusion and cover pail.

### Brush/Roller

Brush: Natural Fiber  
Roller: Natural or synthetic fiber cover  
Nap: 1/4" to 3/8"  
Core: Phenolic  
Reduction: Typically not required. If necessary, reduce with MCU-Thinner 25.

### Airless Spray

Pump Ratio: 28-40:1  
Pressure: 2100-2800 psi (150-200 Bar)  
Hose: 1/4" to 3/8"  
Tip Size: .013-.019  
Filter Size: 60 mesh (250 µm)  
Reduction: Typically not required. If necessary, reduce with MCU-Thinner, MCU-Thinner 25.

### Conventional Spray

Fluid Nozzle: E Fluid Tip  
Air Cap: 704 or 765  
Atomizing Air: 45-75 lbs.  
Fluid Pressure: 15-20 lbs.  
Hose: 1/2" ID; 50' Max  
Reduction: Typically not required. If necessary, reduce with MCU-Thinner, MCU-Thinner 25.

### Reducer

MCU-Thinner, MCU-Thinner 25. Reduction is typically not required. If necessary, thin up to 10% with recommended thinner. Thin in accordance with local and federal regulatory standards.

### Clean up

MCU-Thinner, MCU-Thinner 25. If MCU-Coatings thinners are not available, use MEK, MIBK, Xylene, a 50:50 blend of Xylene and MEK or MIBK, or acetone for clean up only. Do not add unauthorized solvents to a MCU-Coatings coating.

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## surface preparation

### Application Conditions

#### Temperature: 10°-122° F (-12°-50° C)

This temperature range should be achieved for ambient, surface and material temperature. Substrate must be visibly dry. MCU-Thinner is recommended for spray application in temperatures above 90°F.

#### Relative Humidity: 6%-99%

**Coating Accelerator:** QuickCure Accelerator. See MCU-Coatings's QuickCure Accelerator Product Data for information.

### Storage

Store off the ground in a dry, protected area in temperature between 40-100°F (4-38°C). MCU containers must be kept sealed when not in use. Use a solvent float to reseal partial containers.

## typical systems

		(spot) primer	DFT	intermediate	DFT	topcoat	DFT	Total DFT
carbon steel	atmospheric	mcu-zinc/mcu-miozinc	75	mcu-miomastic*	75	mcu-(mio/alu) topcoat	75	225
3 coat systems	interior	mcu-zinc/mcu-miozinc	75	mcu-miomastic*	75	mcu-mastic	75	225
	overcoating	mcu-miozinc	75	mcu-zincmastic	75	mcu-(mio/alu) topcoat	75	225
	refined tar based	mcu-zinc/mcu-miozinc	75	mcu-ferrogard	125	mcu-ferrogard	125	325
	immersion/splash zone	mcu-zinc/mcu-miozinc	75	mcu-mastic	75	mcu-mastic	75	225

		sealer 20% thinned	DFT	primer	DFT	topcoat	DFT	Total DFT
concrete	atmospheric	mcu-masthetic	NA	mcu-masthetic	75	mcu-(mio/alu) topcoat	75	150
3 coat systems	interior	mcu-masthetic	NA	mcu-masthetic	75	mcu-mastic	125	150
	refined tar based	mcu-ferrogard	NA	mcu-ferrogard	125	mcu-ferrogard	125	250
	immersion	mcu-ferrogard	NA	mcu-ferrogard	125	mcu-ferrogard	125	250

		spot prime	DFT	intermediate	DFT	topcoat	DFT	Total DFT
galva, alu, non-ferro	atmospheric	mcu-zinc/mcu-miozinc	75	mcu-miomastic*	75	mcu-(mio/alu) topcoat	75	150
	interior	mcu-zinc/mcu-miozinc	75	mcu-miomastic*	75	mcu-mastic	75	150
	overcoating	mcu-miozinc	75	mcu-zincmastic	75	mcu-(mio/alu) topcoat	75	225
	refined tar based	mcu-zinc/mcu-miozinc	75	mcu-ferrogard	125	mcu-ferrogard	125	250
	immersion/splash zone	mcu-zinc/mcu-miozinc	75	mcu-mastic	75	mcu-mastic	75	150

		spot prime	DFT	intermediate	DFT	topcoat	DFT	Total DFT
metalised	atmospheric	mcu-aluprime diluted + QuickCure	35	mcu-miomastic*	75	mcu-(mio/alu) topcoat	75	185
	interior	mcu-aluprime diluted + QuickCure	35	mcu-miomastic*	75	mcu-mastic	75	185
	overcoating	mcu-miozinc	75	mcu-zincmastic	75	mcu-(mio/alu) topcoat/mastic	75	225
	refined tar based	mcu-aluprime diluted + QuickCure	35	mcu-ferrogard	125	mcu-ferrogard	125	285
	immersion/splash zone	mcu-aluprime diluted + QuickCure	35	mcu-mastic	75	mcu-mastic	75	185

\*Replace by MCU-Masthetic if smooth finish is desired

## typical systems

**Note:**

- ◇ This system sheet is to be used as a general guide line only.  
Please consult your MCU representative for detailed specifications and recommendations
- ◇ MCU-Zinc can be replaced by MCU-Miozinc at all times. MCU-Zinc is best performing
- ◇ MCU-Mastic can be used in atmospheric exposure when colour and UV resistance are not of importance.  
UV will have minimal and temporarily influence to the corrosion resistance of the coating
- ◇ It is recommended to spot prime twice for splash zone or immersion service
- ◇ One coat less, reduced DFT or lower cost systems are available in less aggressive environments. Consult your MCU Technical representative.
- ◇ Always do adhesion test when overcoating, especially when applying MCU-(Alu)Topcoat or MCU-Mastic directly to old coatings

## ordering information

<b>package size:</b>	5 and 15 liter pails
<b>shelf life:</b>	<b>18 months from date of shipment</b> when stored unopened at 75°F (24° C)

## shipping information

<b>flash point:</b>	60°F (15.5°C)
<b>weight/gallon:</b>	11.9 ± 1.0 lbs (1.43 ± .12 kg/l)
<b>DOT HAZARD CLASS</b>	3
<b>DOT PACKAGING GROUP</b>	III
<b>DOT LABEL</b>	FLAMMABLE LIQUID
<b>DOT SHIPPING NAME</b>	PAINT
<b>DOT PLACARD</b>	FLAMMABLE LIQUID
<b>UN/NA NUMBER</b>	1263

## safety precautions

This product is for industrial use only

WARNING: Vapour and spray mist is harmful. Consult the Material Safety Data Sheet. Use an approved respirator when applying this product. Consult the MSDS for recommendations. Protect skin and eyes from contact. This product contains organic solvents and polyisocyanates. Do not use if you have a chronic or allergic reaction to isocyanates or organic solvents.

## warranty

MCU-Coatings warrants its products to be free from defects in materials. MCU-Coatings's sole obligation and Buyer's exclusive remedy in connection with the products shall be limited at MCU-Coatings's option to either replacement of products not conforming with this warranty or to credit the Buyer's account the invoiced amount of the non-conforming products. Any claim under this warranty must be made by Buyer to MCU-Coatings in writing within five (5) days of Buyer's discovery of the claimed defect, but in no event later than the expiration of the applicable shelf- life, or six months from the delivery date, whichever is earlier. Buyer's failure to notify MCU-Coatings of such non-conformance as required herein shall bar Buyer from recovery under this warranty.

MCU-Coatings makes no other warranties concerning the products. No other warranties, whether expressed, implied, or statutory, such as warranties of merchantability or fitness for a particular purpose, shall apply. In no event shall MCU-Coatings be liable for consequential or incidental damages.

Any recommendations or suggestions relating to the use of the products made by MCU-Coatings, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by Buyers having requisite skill and know-how in the industry, and therefore it is for Buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that Buyer has done so at its sole discretion and risk. Variation in environment, changes in procedures of use or extrapolation of data may cause unsatisfactory results.

## limit of liability

MCU-Coatings' liability on any claim of any kind, including claims based upon MCU-Coatings' negligence or strict liability, for any loss or damage arising out of, connected with or resulting from the use of the products, shall in no case exceed the purchase price allowable for the products or part thereof that give rise to the claim. In no event shall MCU-Coatings be liable for consequential or incidental damages. Published Product Data Sheets are subject to change without notice. Contact your MCU-Coatings Representative for current Product Data Sheets.